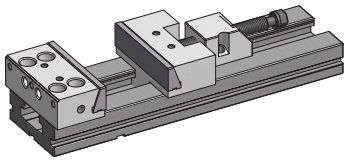
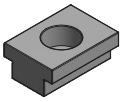
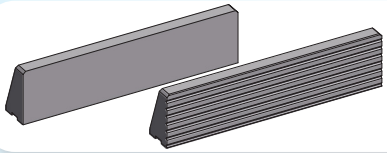


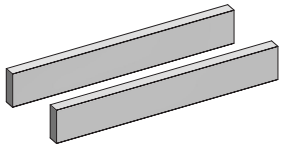
MORSE IN ACCIAIO
STEEL VISES
PAG. 318



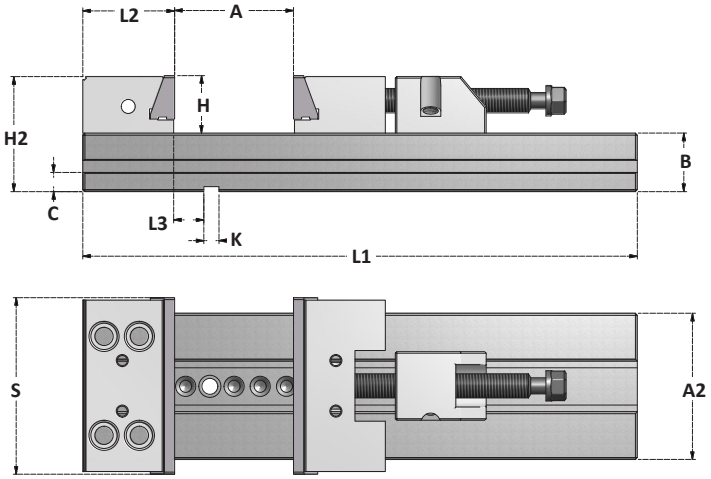
CHIAVETTE DI POSIZIONAMENTO
POSITIONING KEYS
PAG. 320



PIASTRE PER GANASCE
PLATES FOR JAWS
PAG. 320



SERIE DI PARALLELE
SETS OF PARALLELS
PAG. 321



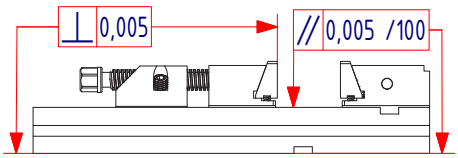
MORSE IN ACCIAIO
STEEL VISES

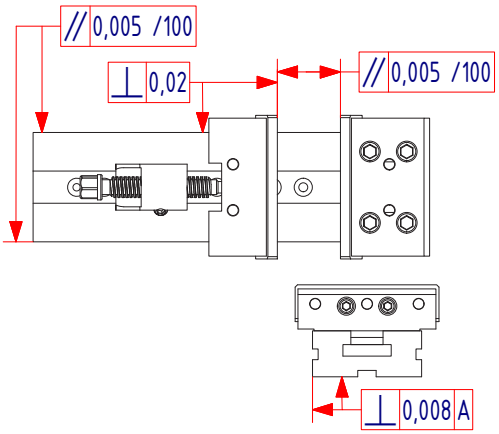
Articolo	S	A	A2	H	L1	L2	L3	H2	C	B	K
VS100-100	100	100	75	30	270	78	25,61	63	15	35	16
VS125-150	125	150	95	40	345	78	25,61	78	15	40	16
VS150-200	150	200	125	50	420	89.5	25,61	98	20	50	16
VS150-300	150	300	125	50	520	89.5	25,61	98	20	50	16
VS150-400	150	400	125	50	620	89.5	25,61	98	20	50	16
VS175-200	175	200	145	60	455	97	25,61	116	20	58	16
VS175-300	175	300	145	60	555	97	25,61	116	20	58	16
VS175-400	175	400	145	60	655	97	25,61	116	20	58	16
VS200-200	200	200	170	65	495	113.5	25,61	133	26	70	16
VS200-300	200	300	170	65	595	113.5	25,61	133	26	70	16
VS200-400	200	400	170	65	695	113.5	25,61	133	26	70	16
VS200-500	200	500	170	65	795	113.5	25,61	133	26	70	16
VS200-600	200	600	170	65	895	113.5	25,61	133	26	70	16

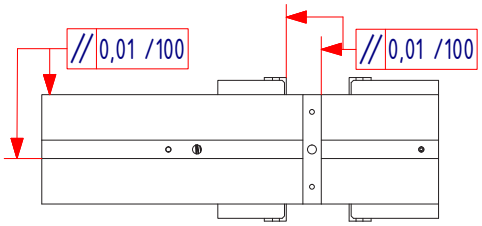
CARATTERISTICHE:
- La morsa è costruita in acciaio 20MnCr5, cementata (RC58 min) e completamente rettificata.
- La costruzione delle ganasce spinge il pezzo serrato contro la base della morsa

FEATURES:
- Vise is manufactured with high grade alloy steel, case hardened (min RC58) and grinded.
- The jaws push the clamped workpiece against the base of the vise

⊥	***0,005***	Perpendicolarità tra base inferiore e piastre *Squareness of two jaw plates to base surface*
//	***0,005*** /100mm	Parallelismo tra base inferiore e superiore *Parallelism of upper surface to base surface*
//	***0,005*** /100mm	Parallelismo tra i lati della base *Parallelism of two sides*
⊥	***0,02***	Perpendicolarità tra la piastra della ganascia fissa e lati della base *Squareness of fixed jaw plates to sides*
//	***0,005*** /100mm	Parallelismo tra le piastre *Parallelism of jaw plates*
⊥	***0,008***	Perpendicolarità tra base inferiore e lati *Squareness of two sides to base surface*
//	***0,01*** /100mm	Parallelismo tra lato della base e scanalatura longitudinale *Parallelism of leght wise slot to sides*
//	***0,01*** /100mm	Parallelismo tra piastra e scanalatura trasversale *Parallelism of transvers slot to fixed jaw plate*

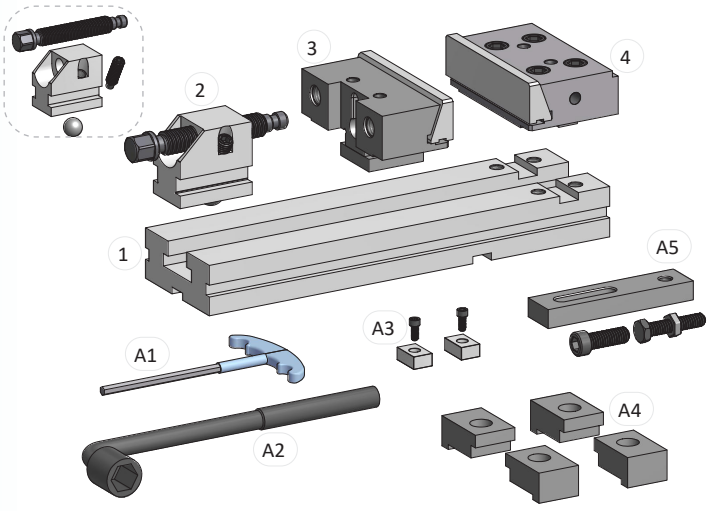






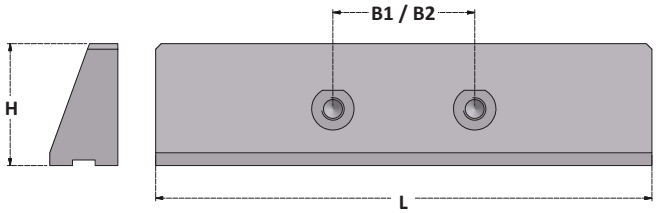
COMPONENTI E ACCESSORI INCLUSI
PARTS AND INCLUDED ACCESSORIES

1	Base *Body*
2	Blocco della vite di serraggio *Lead screw with block*
3	Ganascia mobile con piastra liscia *Live jaw with smooth plate*
4	Ganascia fissa con piastra liscia *Fixed jaw with smooth plate*
A1	Chiave esagonale *Hexagonal key*
A2	Chiave a pipa *Angled socket wrench*
A3	2x Chiavette di posizionamento 16x16 *2x Step guide keys 16x16*
A4	4x Staffe di bloccaggio *4x Locking blocks*
A5	Fermo laterale *Side workstop*



PIASTRE PER MORSE IN ACCIAIO

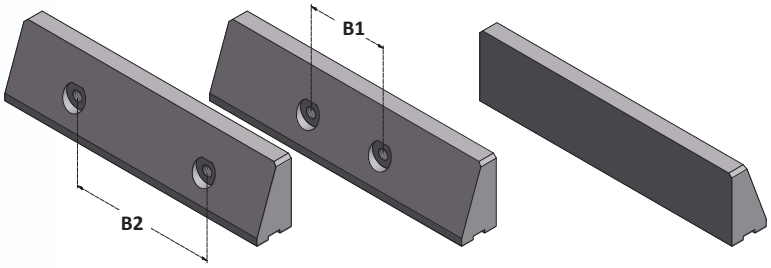
JAW PLATES FOR STEEL VISES



COPPIE DI PIASTRE LISCE PER GANASCE - TEMPRATE E RETTIFICATE

PAIR OF SMOOTH PLATES FOR JAWS - HARDENED AND GRINDED

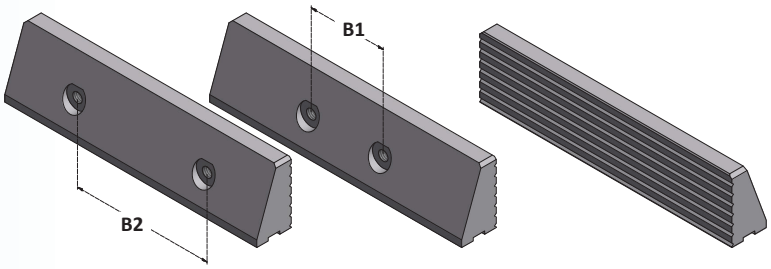
Articolo	H	B1	B2	L
GNL.VS100	24,5	62	20	100
GNL.VS125	32	80	32	125
GNL.VS150	40	90	50	150
GNL.VS175	43	115	50	175
GNL.VS200	53	138	76	200



COPPIE DI PIASTRE RIGATE PER GANASCE - TEMPRATE E RETTIFICATE

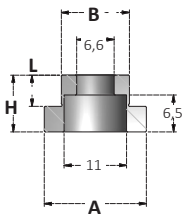
PAIR OF GROOVED PLATES FOR JAWS - HARDENED AND GRINDED

Articolo	H	B1	B2	L
GNR.VS100	24,5	62	20	100
GNR.VS125	32	80	32	125
GNR.VS150	40	90	50	150
GNR.VS175	43	115	50	175
GNR.VS200	53	138	76	200

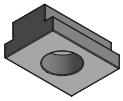


CHIAVETTA DI POSIZIONAMENTO

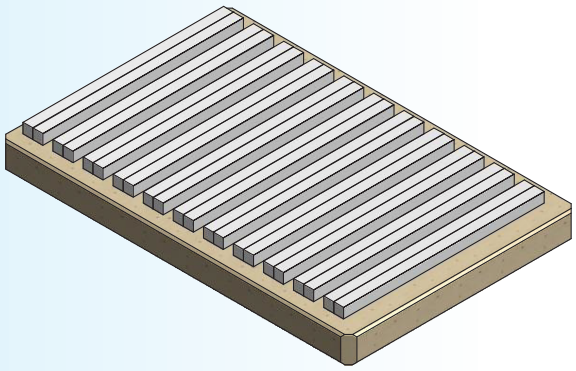
STEP GUIDE KEY

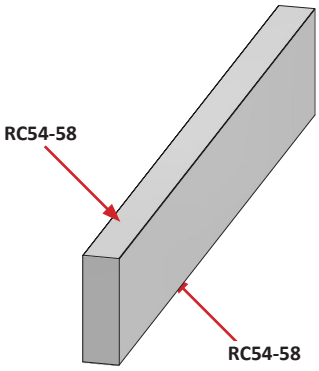


Articolo	A	B	H	L
KA16x18.B	16	18	10	5,2



SERIE DI PARALLELE TEMPRATE E RETTIFICATE
SETS OF HARDENED AND GRINDED PARALLELS





Articolo	NR COPPIE MATCHED PAIRS	A	L	B
PRL150-8/28	14	8	150	14- 16- 18- 20- 22- 24- 26- 28- 30- 32- 35- 40- 45- 50
PRL150-10/28	14	10	150	14- 16- 18- 20- 22- 24- 26- 28- 30- 32- 35- 40- 45- 50
PRL160-8/16	8	8	160	12- 17- 22- 25- 28- 32- 36- 38
PRL200-8/16	8	8	200	17- 22- 26- 28- 32- 36- 38- 42
PRL200-10/28	14	10	200	14- 16- 18- 20- 22- 24- 26- 28- 30- 32- 35- 40- 45- 50

CARATTERISTICHE:
- Costruite in acciaio legato
- Durezza sui piani AxL: RC54÷58
- Rettificate in coppia con tolleranza di parallelismo di 0,005mm
- Fornite in cassette di alluminio

FEATURES:
- Manufactured with alloyed steel
- Hardness on AxL flats: RC54÷58
- Precision grinded by pair with tollerance 0,005mm
- Supplied in alluminium cases